modular conveyor systems a concept solutions product



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ModuLine - Modular Conveyor System

ModuLine is a unique conveyor design incorporating a range of standard modules to form a single standalone conveyor or a complete conveyor system.

The **Modu**Line range of conveyors has proven to be a versatile and economic alternative to custom manufactured conveyors. The **Modu**Line conveyor range can be specified to suit virtually any configuration, environment or conveyed product. **Modu**Line conveyors are manufactured in stainless steel for food production areas or in aluminum extrusion for general applications in warehousing and dry food production areas. A feature of **Modu**Line is its ability to be easily dismantled and reconfigured if plant layouts or production requirements change. Modular sections can be simply added or removed at any time.

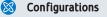
The individual modules feature clip-on components therefore virtually eliminating fastenings. This design feature also allows worn or damaged components to be readily replaced ensuring minimum downtime.

ModuLine Typical Applications

- Seafood products whole, fillets and processed
- Meat products (red meat and poultry)
- Bakery products Biscuits, cookies, bread, pastry, dough etc.
- Snack foods
- Confectionary
- Bottles (plastic or glass)
- Packaged loose products
- Cartons or bins

ModuLine Features

- Clip-on and bolt-together modular construction
- Polymer belt edge carry and return guides
- Polymer intermediate belt support profiles
- Height and angle adjustable leg assemblies
- Hanger support assemblies for ceiling mount
- Product side guides (optional)
- Cleaning slots (available on Hygiene Series)
- Polymer bearing housings
- SEW Eurodrive geared motors
- Manufactured from FDA/USDA materials





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ModuLine Advantages

- Easily and quickly assembled on site, no on-site welding required
- Clip-on components allow ease of maintenance
- Manufactured in standard sections
- Modular design allows simple modification
- Quiet operation
- Long service life

ModuLine Conveyor Material Build Options

- Stainless Steel for Wet Floor food production
- Aluminum extrusion for dry food production and Warehouse applications
- 100% Non-metallic construction for Inline Metal Detection applications

ModuLine Hygiene Series Conveyors

The **Modu**Line Hygiene Series conveyor is standard equipment in many critical hygiene and food production industries. The design is simple, robust and extremely easy to clean. All materials used in the Hygiene Series are FDA/USDA approved, and include cleaning slots along the full length of the conveyor body to allow ease of access for cleaners. The **Modu**Line Hygiene



Series conveyor has been developed to solve demanding cleaning and safety issues facing the critical hygiene and food industries without compromising the performance or service life of the conveyor. The **Modu**Line Hygiene Series range also includes Clean-in-Place (CIP) modules to either wash only or wash and dry.

ModuLine System Components

LiveTranz

Driven double nose bar transfer conveyors allowing gentle transition of loose product between conveyors with larger sprocket diameters.

CartonLocator

Integrated system modules to gap find and place cartons onto a common carton transport conveyor used in multiple packing line applications.

CartonMerger

Carton merging modules to either merge cartons from multiple lines or split single lines into two or three lines

🛞 MetalFree

100% Non-metallic Conveyor Modules for Integral Metal Detection applications

🔀 ModuLogic

Integrated control modules to control product flow on **Modu**Line conveying systems

CIP Systems

'Clean in Place' systems either Wash or Wash and Dry options









ModuLine - Product Range

\bigotimes **Modular Plastic Belt Conveyors Belt Options**

- Straight running and side flexing belts
- Open and closed hinge belts
- Flat top, flush grid, perforated and raised rib belts
- Friction top, textured and flighted belts
- Roller top belts

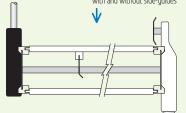
Size Options

- Belt width Options from 51mm to 4 metres or more
- Section height Options from 50mm no maximum
- Nose radius Nose bar options from 12mm Ø
- Sprocket PCD Options from 41mm no maximum.

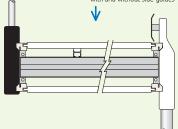
🕺 🛛 Modular Slat Band Chain Conveyors **Chain Options Size Options**

- Straight running and side flexing chains
- Open and closed hinge chains
- Flat top, flush grid, perforated and raised rib chains
- Friction top and textured chain
- Flighted chains

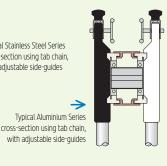
Typical Stainless Steel Series half cross-sections using tab edge belt; floor and ceiling mount options, with and without side-guides



Typical Aluminium Series half cross-sections using tab edge belt: floor and ceiling mount options. with and without side-guides



Typical Stainless Steel Series cross-section using tab chain, with adjustable side-guides Typical Aluminium Series



or white

Series Options and Construction Stainless Steel Series **Aluminium Series Hygiene Series Metal-free Series** Critical hygiene & CIP Wet floor food & beverage Dry food, carton handling & Inline metal detection applications **Recommended Use** production warehouse application applications 100% Non-metallic construction Belt/Chain Guides HMW Polyethylene HMW Polyethylene HMW Polyethylene HMW Polyethylene High temp Tylon® High temp Tylon® High temp Tylon® High temp Tylon® Austenitic stainless steel (304 or 316) Grade 6060 T5 extrusion Austenitic stainless steel (304 or 316) • PVC Body Duplex stainless steel . Grade 6351 T6 extrusion Duplex stainless steel Fibreglass pultrusion

• Chain width - Numerous options

• Section height - Numerous options

Nose radius Sprocket PCD options

from 50mm to no maximum.

from 53mm to no maximum.

from 29mm to 304.8mm.

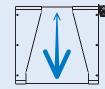
i	Austenitic stainless steelDuplex stainless steel	Grade 6060 T5 extrusionAustenitic stainless steel	Austenitic stainless steelDuplex stainless steel	Austenitic stainless steelFibreglass pultrusion
Mounts	HMW Polyethylene Black or whiteHigh temp Tylon®	HMW Polyethylene Black or white High temp Tylon®	HMW Polyethylene Black or white High temp Tylon®	HMW Polyethylene Black o High temp Tylon®

Additional Concept Solutions Products

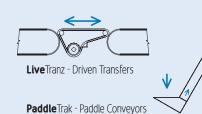


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VeraeAll - Converger/Divergers



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