# spill-free paddle conveyors a concept solutions product





# PaddleTrak Spill-free Paddle Conveyors

As the name suggests PaddleTrak consists of a series of paddles, linked by a chain, running within a racetrack shaped stainless steel trough. As the paddles traverse within the trough they convey or elevate loose product. The design is completely spill-free therefore once entering the conveyor product is captured within the trough and has no potential to escape other than at the main discharge outlet or at designated trapdoor positions.

The unique PaddleTrak chain design features integral paddles and double-sided outrigger rollers to support and guide the chain in specially designed chain tracks. The outrigger roller design maintains accurate clearance between the paddle and trough.

The Paddle Trak system also incorporates a mid-link roller to achieve a rolling action between the chain and chain tracks rather than a sliding action. This reduces wear and friction on all models and is an essential feature on bi-planer models. The mid-link roller width is the same dimension as the diameter of the outrigger rollers therefore enabling both roller types to occupy the same chain track profile.

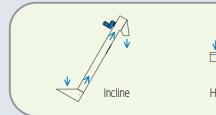
PaddleTrak can be installed at any angle between 0° and 60° and unlike other conveyor types, in many regards, PaddleTrak performance improves as inclination increases due to a greater product cradling effect and reduced drag between the product and trough. The inclination is  $60^{\circ}$ 

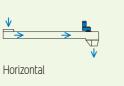
between the product and trough. The inclination is limited to 60° because of the angle of the paddle and its ability to release the product at the discharge. The paddle is orientated perpendicular to the tough therefore if the conveyor is installed at 60° the paddle will be 30°.

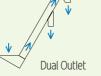
### Solution Typical **Paddle** Trak Applications

- Frozen vegetables whole, diced, sliced
- Frozen fish, chicken & red meat products
- Berry fruit
- Potato products crisps, french fries, wedges, hash browns
- Snack foods
- Nuts, grains and cereals
- Mushrooms

#### S Configurations





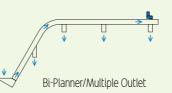




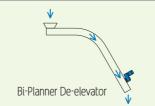
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# Paddle Trak Features

Impact resistant one-piece paddles

• Injection moulded with integral chain links

#### Outrigger rollers

• Fully support and guide the chain and paddle

#### Mid-link rollers

- Reduce friction and wear on chain guides
- Allow bi-planer operation

#### Detachable Components

- Removable Chain Guide Tracks
- Quick release Drive and Tail Sprockets

#### Modular construction

- Standard drive, tail, & intermediate modules
- Allows ease of modification if process
- or layout changes

#### Paddle Trak Advantages

#### Spill-free conveying

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- Totally enclosed design eliminates spillage to floor
- Integral receiving hopper

#### Gentle product handling

• Paddles cradle the product

#### Small footprint

• Up to 60° operating angle

#### Ease of cleaning

- Integral cleanout hatch
- Easily removable covers

# **Paddle**Trak **System Components**

#### **Diverter gates**

- Pneumatic, electric or manual
- Complete with position sensors for automated operation

#### Trapdoors

- Pneumatic, electric or manual
- Bulk filling, bypass/dump gate metal detector applications
- Complete with position sensors for automated operation

# Dewatering paddles & trough sections

- Per forated paddles
- Perforated cleanout hatch and trough sections

#### De-icing elements

• Heat trace elements to eliminate ice build up on casings

#### Emergency stops

- Pull cord on one or both sides of the conveyor
- Micro switch cut out systems for access panels and lids

#### Electrical control cabinets

- Basic on/off control to fully automated and programmable systems
- Variable speed drives (VSD) and PLC options

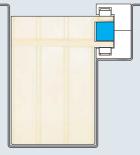
#### Clean-In-Place systems (CIP)

- Complete self contained water systems
- Integral cleaning sparges













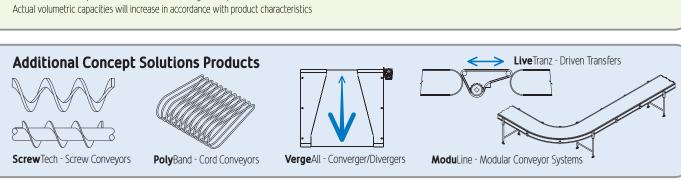
## Paddle Trak - Product Range

# Series Options

Paddletrak Dimensions (mm)				
	SERIES 80	SERIES 150	SERIES 300	
W1	310			
H1	145			
T1	80			
W2		690		
H2		251		
T2		150		
W3			1305	
H3			387	
T3			300	

Paddletrak Volumetric Capacities				
	SERIES 80 @152.4mm Pitch Standard	SERIES 150 @304.8mm Pitch Standard	SERIES 300 @457.2mm Pitch Standard	
Angle	m³/hr/rev	m³/hr/rev	m³/hr/rev	
60°	0.034	0.202	1.622	
55°	0.040	0.246	1.926	
50°	0.049	0.294	2.353	
45°	0.058	0.350	2.815	
40°	0.069	0.417	3.345	
35°	0.082	0.500	4.014	
30°	0.096	0.606	2.769	
25°	0.114	0.734	5.652	
20°	0.130	0.853	6.391	
15°	0.143	0.965	7.083	
10°	0.156	1.072	7.752	
5°	0.168	1.176	8.375	
0°	0.180	1.278	9.021	

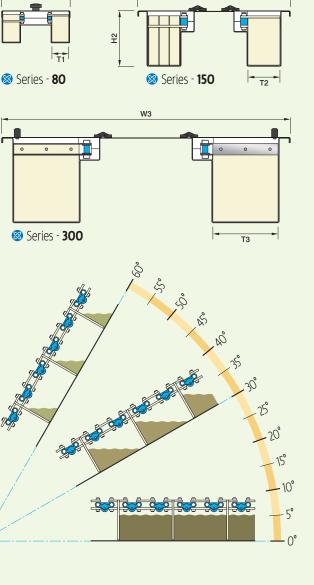
**Note:** Volumetric capacities are based on a zero angle of repose





Concept Solutions Limited 37 Mersey Street, P O Box 1628, Invercargill, New Zealand 9810 Tel: +64-3-214 1172 Fax: +64-3-214 1173 Email: info@conceptsolutions.co.nz Site: www.conceptsolutions.co.nz Your Local Representative

Email: info@conceptsolutions.co.nz for contact details of the **paddle**trak representative in your area



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